

FIG. 1

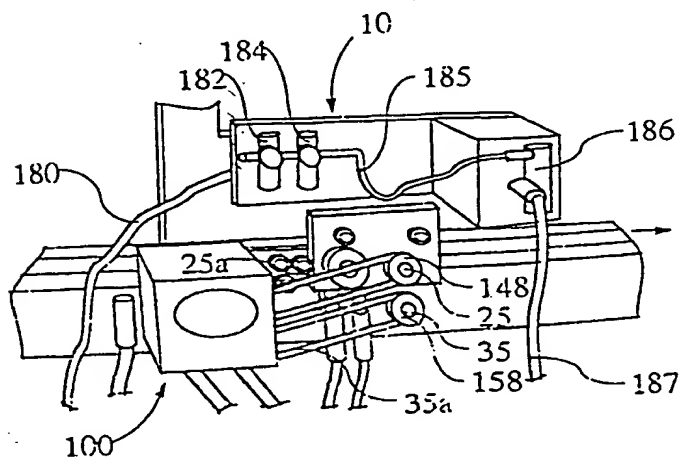


FIG. 2

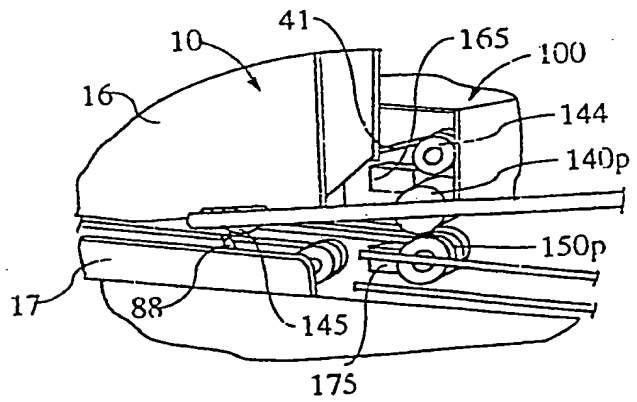


FIG. 3

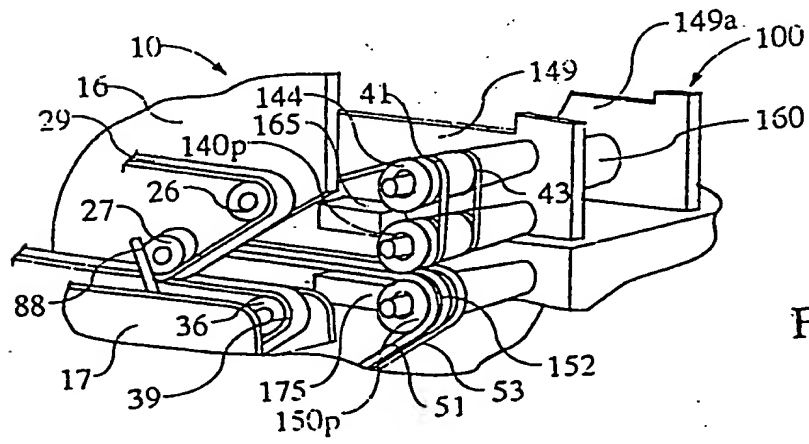


FIG. 4

09701478.020101

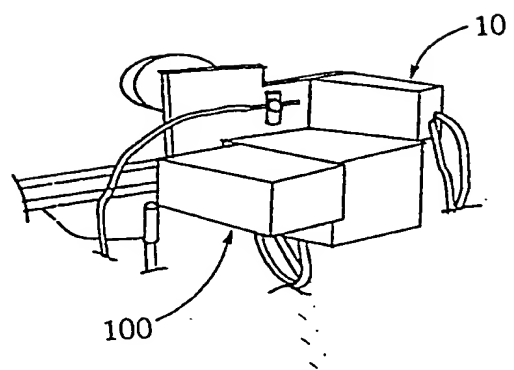


FIG. 5

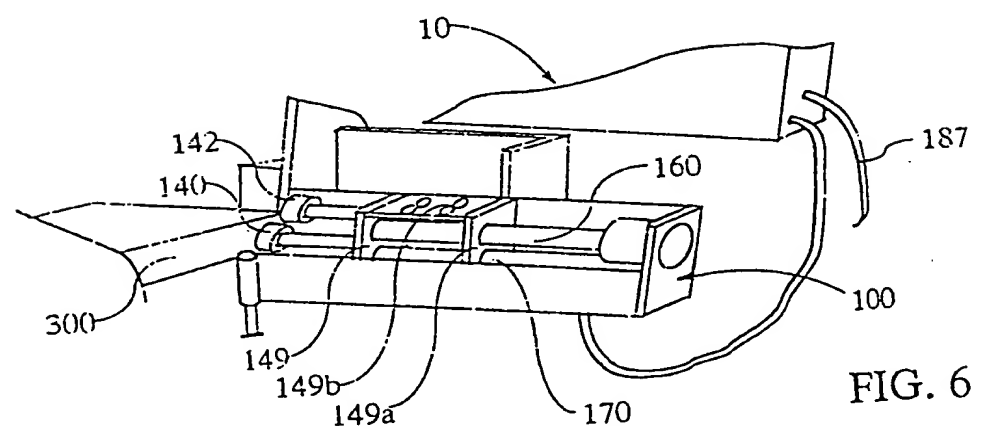


FIG. 6

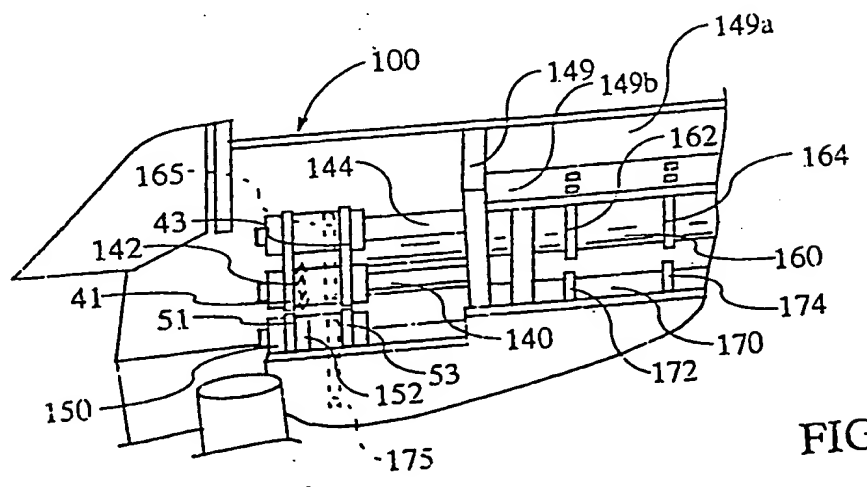


FIG. 7

09/701478-020101

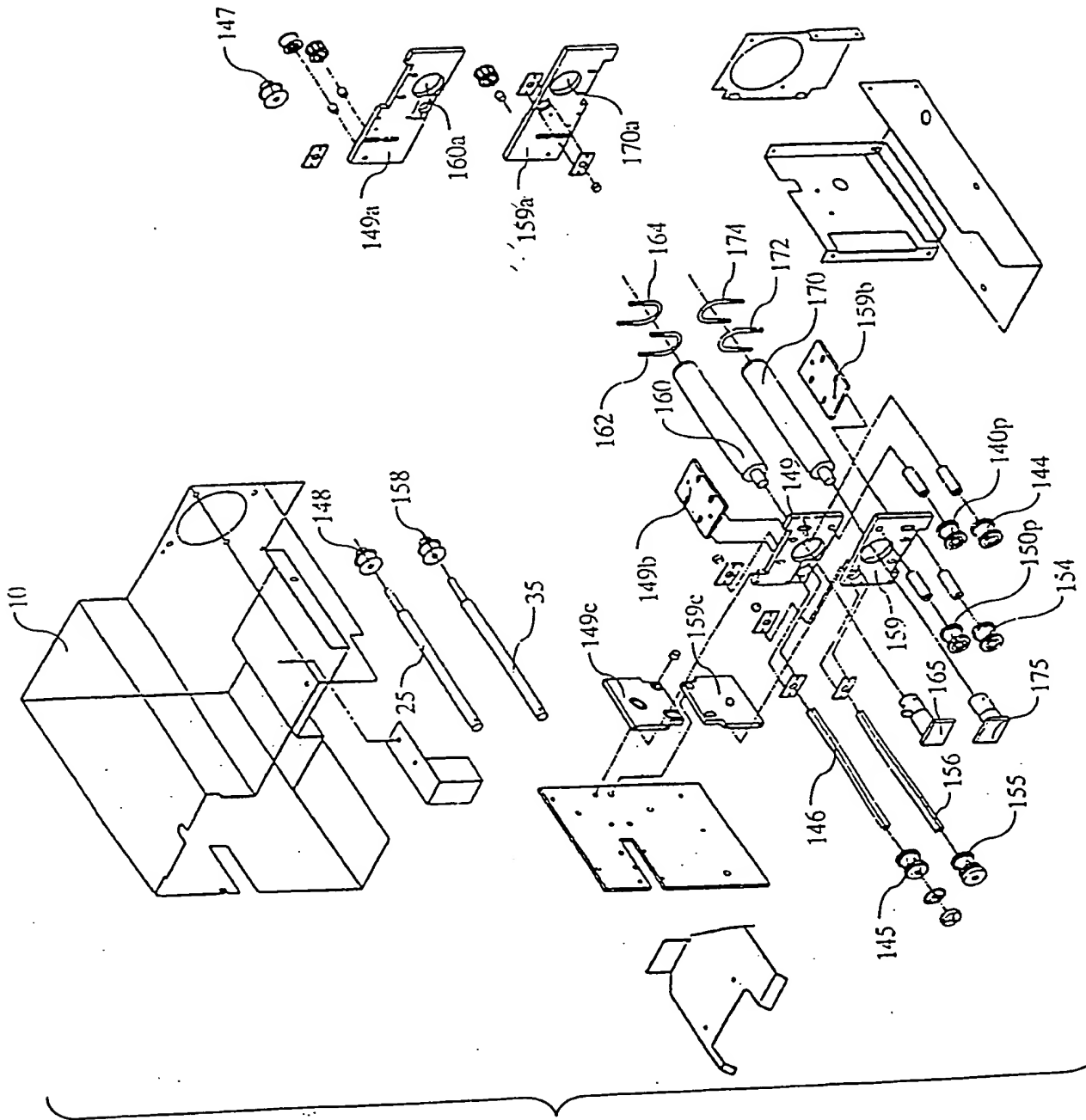


FIG. 8

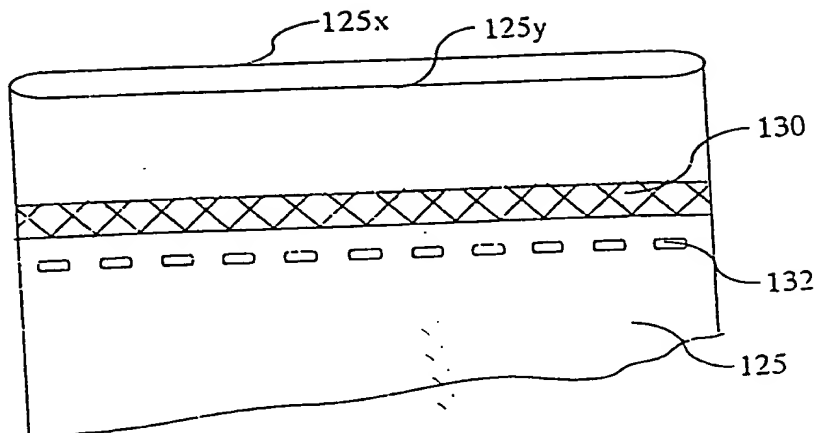


FIG. 9

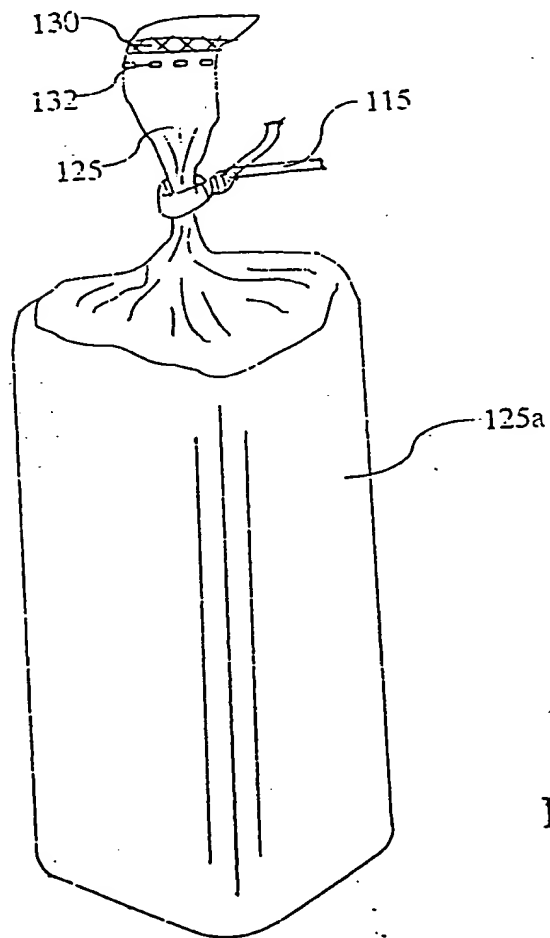


FIG. 10

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PCT/US99/12110

BAG SEALING PROFILE FOR PRODUCTION SETUP
psi equal 25
MAXIMUM TEMPERATURE 600°F.

Conveyor Speed FPM	60	50	40	34	28
Servo-tyer FPM	125	104	85	71	56
Servo belt setting	11	10	9	8	7
Bag 2.0 mil	N/A	N/A	600	550	475
Bag 1.5 mil	500	535	500	485	440
Bag 1 mil	550	475	445	415	385

Note: The above temperatures are used as a guide only. Bag characteristics may require temperature adjustment for bag quality.

FIG. 11

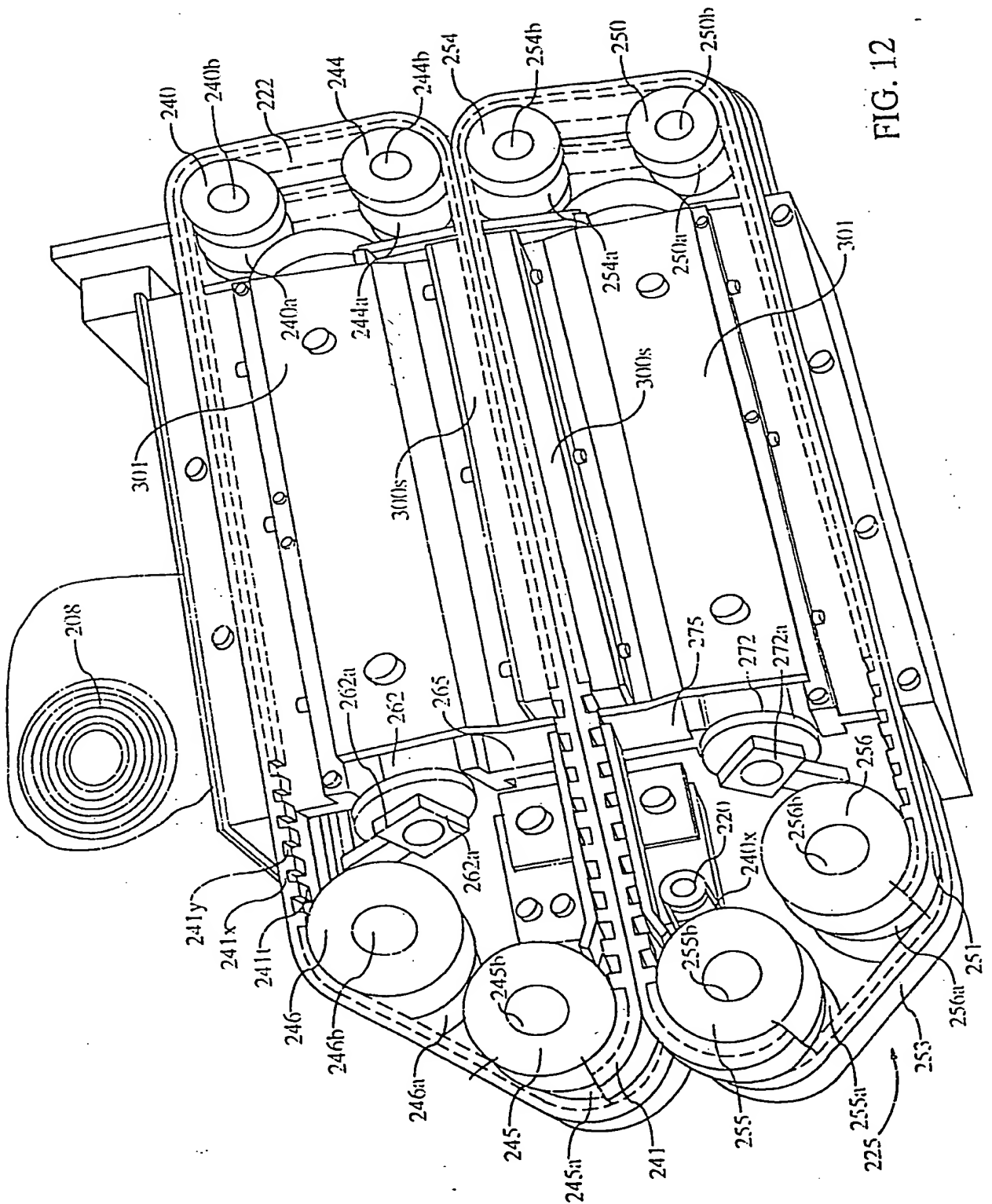


FIG. 12

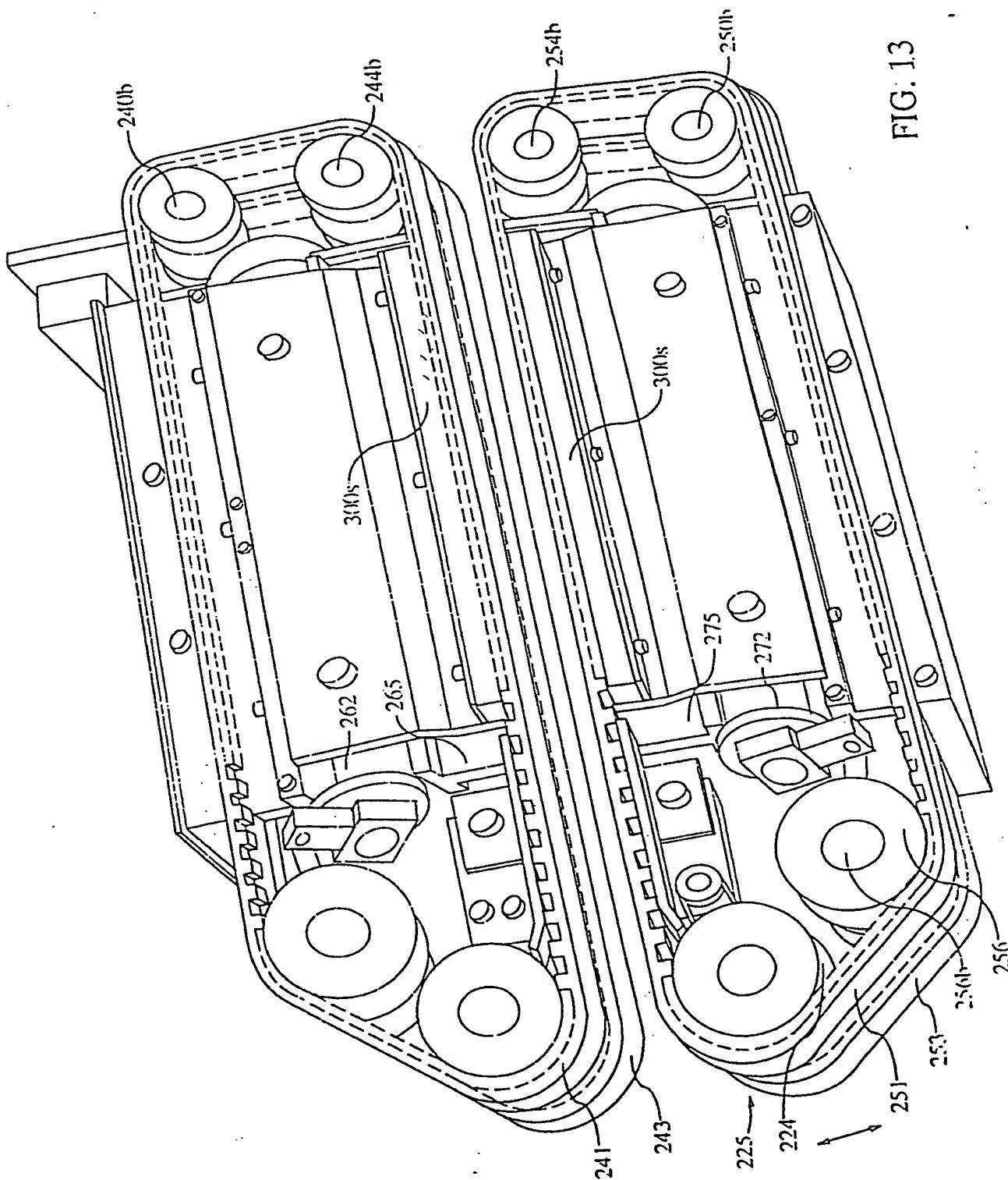
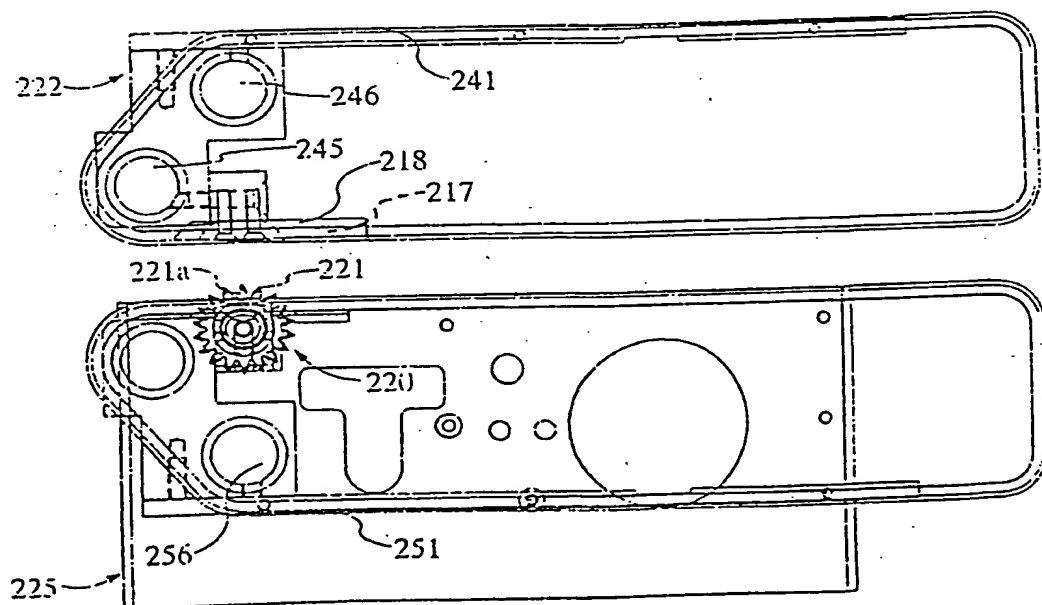
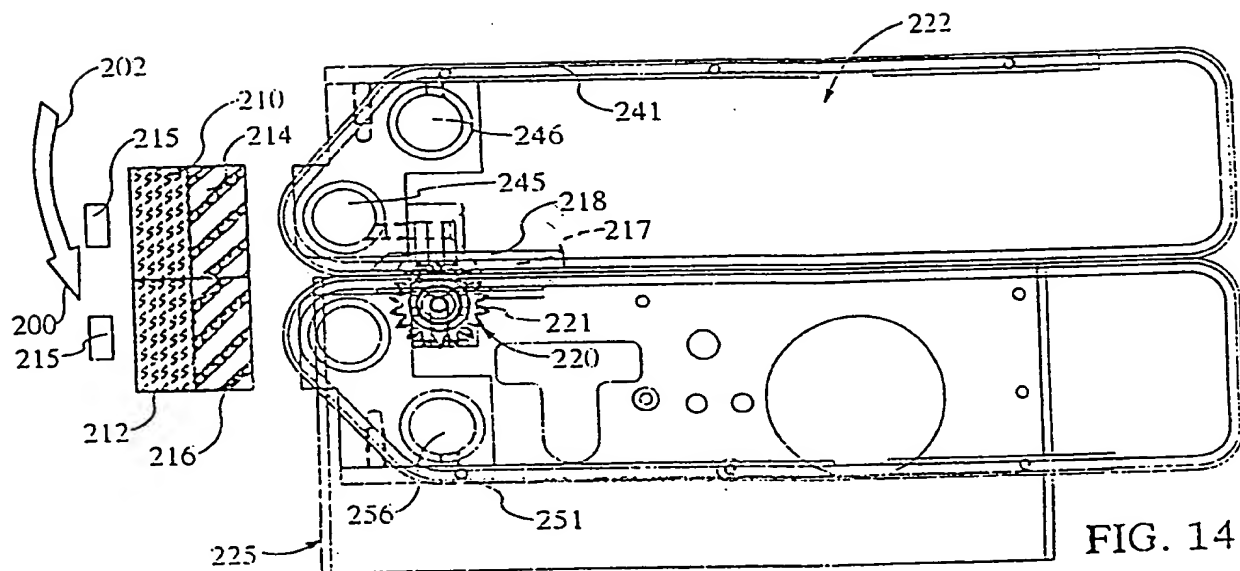


FIG. 13



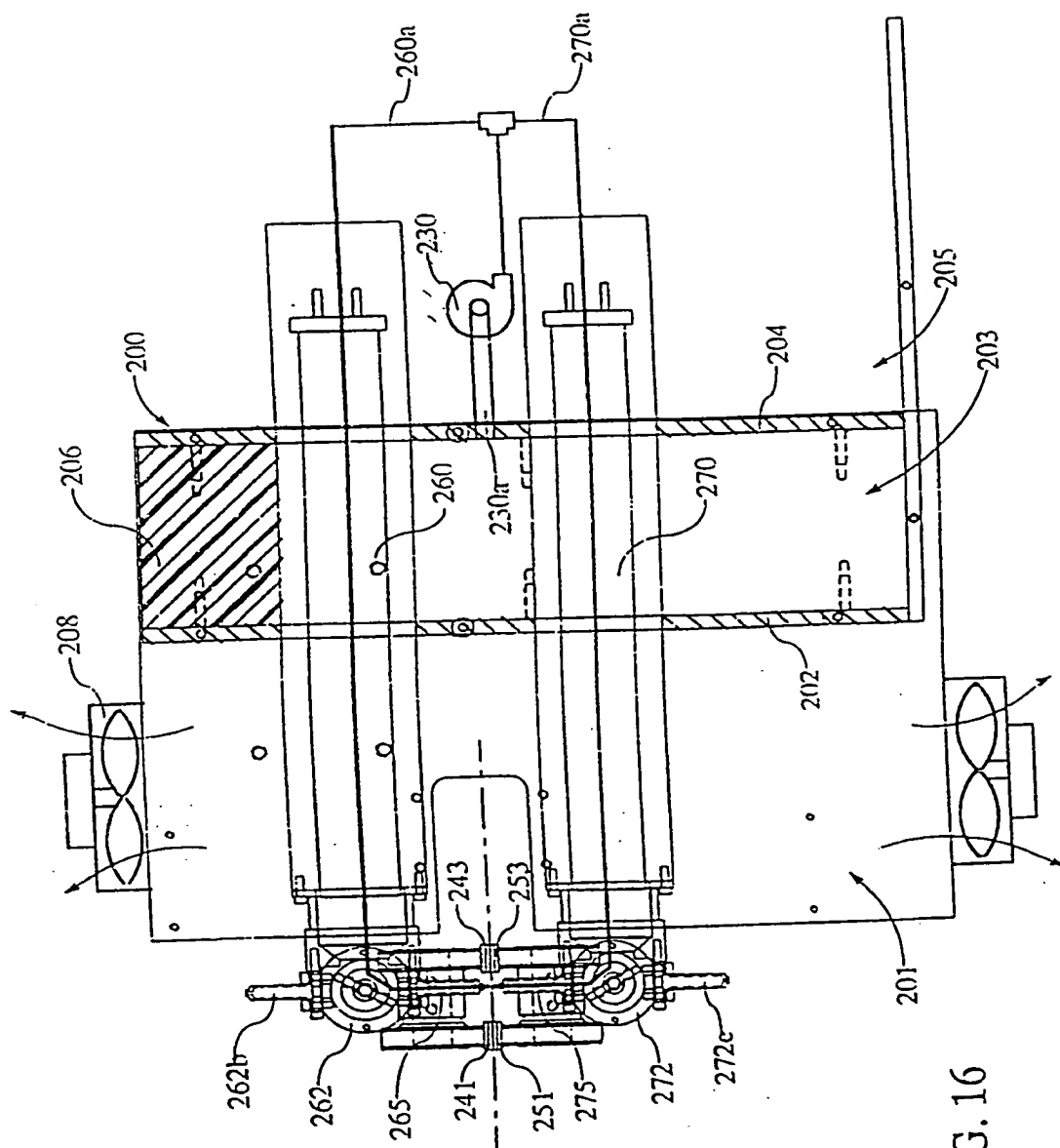


FIG. 16

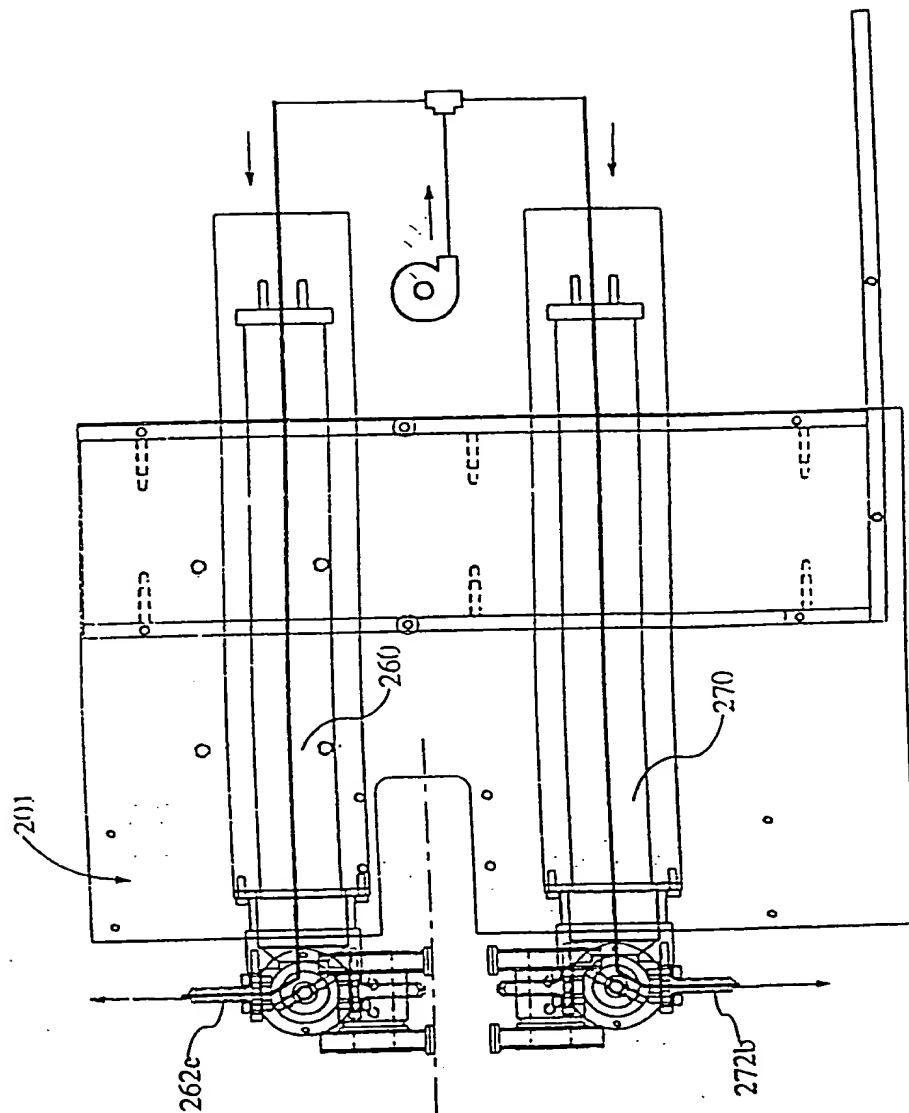


FIG. 17

FIG. 18

